

## MANUFACTURED STONE

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Stone color representation may be affected by variations in photographic display, indoor/ outdoor lighting, printing methods and monitor calibration. Always refer to actual product samples for accurate color representation.



## METICULOUS CARE FOR DETAILS

ProVia's stones are carefully selected from unique geographic regions and then skillfully molded and cast. Special care is taken to maximize nature's beauty of the undercut for stunning realism. Once the mold creation process has been completed and it moves into production, stones are meticulously colorized using raw pigments and oxides providing richness to every stone.



#### **ARTISANSHIP**

Through years of experience, innovation and artistic excellence – ProVia's stone collections provide enduring beauty that reliably withstands the elements.



#### **DEEP UNDERCUTS**

Capturing drama through shadows created by deep undercuts is a technique that produces stone collections of lasting beauty and realism.



#### **LUSH COLORS**

From richly textured surfaces to artistically infused colors including ochers, umbers, plums and russets - ProVia's stone collections add warmth and beauty to any home.

## PIONEERING THE WAY TO EXACTING STANDARDS

We use nothing but the finest materials in our products including superior shale aggregates. Each mixture of base material is quality controlled for batch-to-batch consistency. Our leading edge processes and equipment ensure that every step in the creation of our products is optimized for aesthetics and consistency. A relentless pursuit of quality excellence in products and services distinguishes us from other stone manufacturers and helps us deliver real value to every customer, every day.



#### INDUSTRY ASSOCIATION, ACCREDITATION AND TESTING

ProVia is leading the way in quality adherence, having completed **ICPI-NCMA's Manufactured Stone Veneer Product Certification Program**, which certifies ProVia's products as achieving a new benchmark in the industry for Physical Properties, Shear Bond Strength, Freeze-Thaw Durability and Linear Drying Shrinkage.



Additionally, ProVia's stone products are voluntarily third-party tested and certified through the **IAPMO** product certification agency and meet or exceed ASTM, IBC and IRC standards.

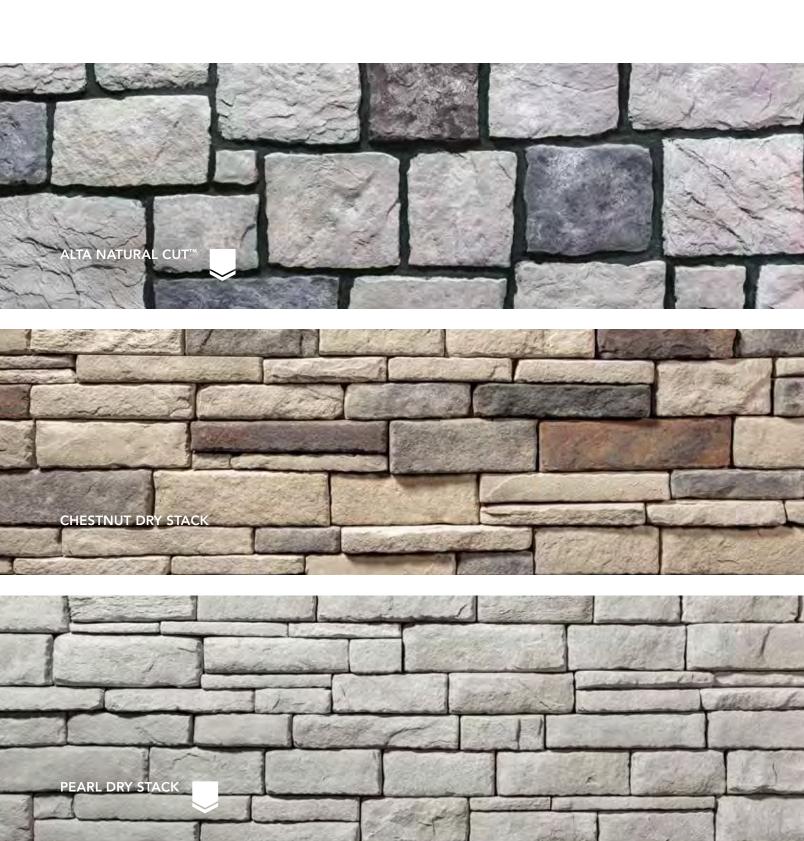
ProVia is a proud member of the **Masonry Stone Veneer** committee of the **National Concrete Masonry Association**, which is the voice of our industry. As such, we support advocacy in building code and ASTM standards, quality materials, installation and design.



It's just one more way we serve our customers, by caring for details in ways others won't.

# New COLORS

We are excited to introduce seven new colors to give you an even wider array of options to complete your project.





## ENHANCED COLORING SYSTEMS

ProVia is proud to offer two industry-original, enhanced coloring processes that are designed to capture the beauty of real stone colors, while elevating the vibrant intensity of the stone palette for maximum depth and dramatic curb appeal.

The **ENHANCED** coloring process combines artisan crafting with our state-of-the-art manufacturing processes involving special molds and multiple stages of hand-layering rich pigments.



## Look for this symbol next to the Enhanced colors featured in our catalog:

- Vail Limestone
- Pearl Dry Stack
- Southport Dry Stack
- Alta Natural Cut<sup>™</sup>
- Rainier Terra Cut<sup>™</sup>
- Alpine PrecisionFit<sup>™</sup>
- Silverton Ridge Cut<sup>™</sup>
- Obsidian Edge Cut<sup>™</sup>

- Polar Edge Cut<sup>™</sup>
- Tundra Edge Cut<sup>™</sup>
- Silverlake Chisel Cut<sup>™</sup>
- Arctic PrecisionFit<sup>™</sup>
- Frost Terra Cut<sup>™</sup>
- Mystic Ledgestone
- Harbor Limestone
- Onyx PrecisionFit<sup>™</sup>

Our **PREMIUM ENHANCED** coloring system involves everything the Enhanced process involves with the addition of hand-selecting individual stones to receive specialized color, bringing out maximum depth and vibrant curb appeal, to create a unique look you won't find anywhere else.



Look for this symbol next to the Premium Enhanced colors featured in our catalog:

- Denali Ridge Cut<sup>™</sup>
- Niagara Terra Cut<sup>™</sup>





## HAND COLORING

Through years of experience, innovation and artistic excellence, ProVia utilizes a state-of-the-art manufacturing process to create beautifully textured stones that are hand colored to capture the beauty and uniqueness seen in nature. **As with any artisanal product, there will be variance from piece-to-piece.** 





## MOISTURE CONTENT

Manufactured stone is made from a concrete mixture that contains high-quality, light weight aggregates and Portland cement that are combined with water, and then wet cast into molds.

The higher the moisture content of a stone, the darker and more saturated it's appearance. **The stone will lighten as the moisture equalizes**. The moisture content in the stone may take **up to 6 months** to equalize, depending on weather conditions. Most installations require multiple boxes of stone, which may be at varied stages of curing.





**Uncured Stone** 

Cured Stone



## **GROUT COLOR IMPACT**



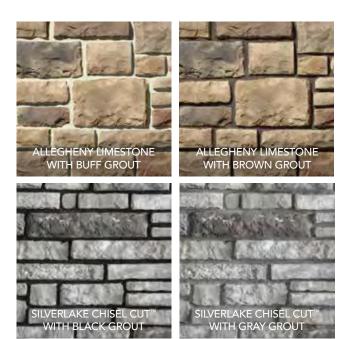
## COLOR REFLECTS YOUR DISTINCT PERSONALITY

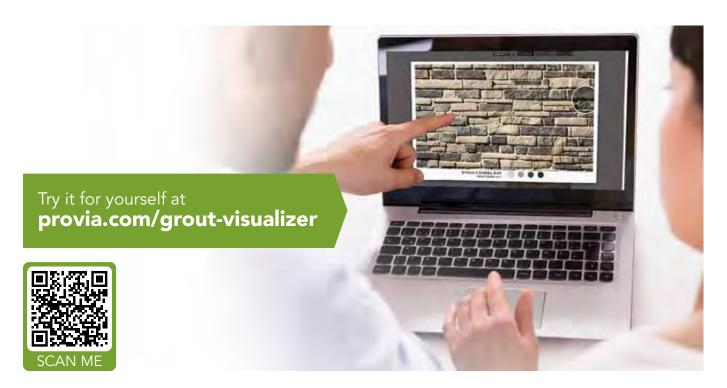
When considering stone colors and profiles, the choice of grout color is really a big deal as it can make a significant difference in the overall look of the stone installation.

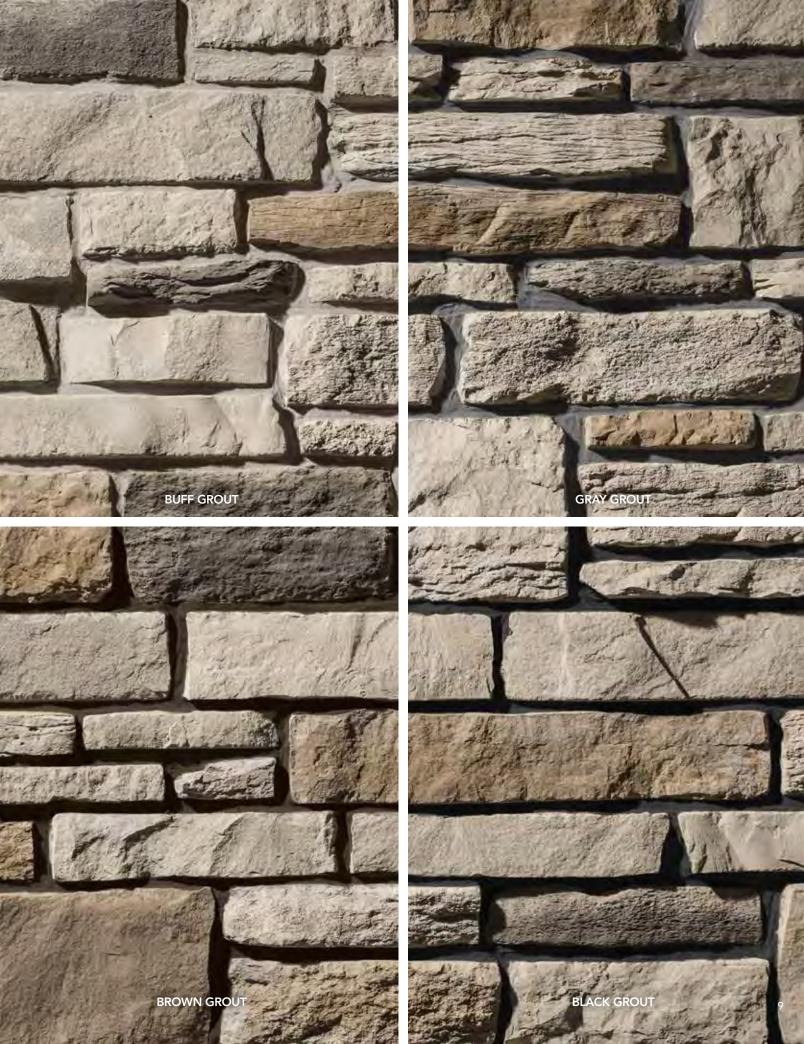
For many homeowners however, grout color is nearly impossible to visualize, and dealer showrooms are unable to inventory the hundreds of sample boards that would be required to demonstrate all the various options.

That's why our industry exclusive **Grout Color Visualizer** was created to open up your mind to all the different looks you can create using various combinations of stone and grout from the comfort of your home.

For more information on grout techniques, see page 92.







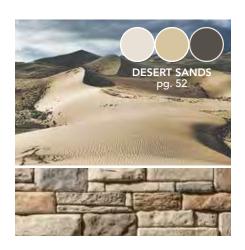
# Stone by COLOR PALETTES

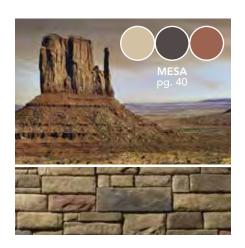
#### **GATHERING INSPIRATION FROM NATURE**

ProVia's color palettes are designed to give you confidence in choosing the right stone colors for your home. Gathering inspiration from natural settings across the United States, the following groupings depict similar color palettes being used across a variety of stone profiles.



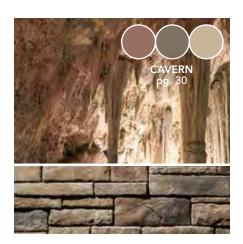
Selecting stone and stone accessories should be enjoyable as you consider the various stone profiles and color choices available to you. This color palette guide, and any areas marked with our exclusive Architectural Creativity icon, will help assist you in creatively blending various colors, profiles, trim colors and other design details to distinguish the look of your home, add tremendous curb appeal and create an exterior that you and your neighbors will love.

























### UNIQUELY BLENDED ASHEN HUES

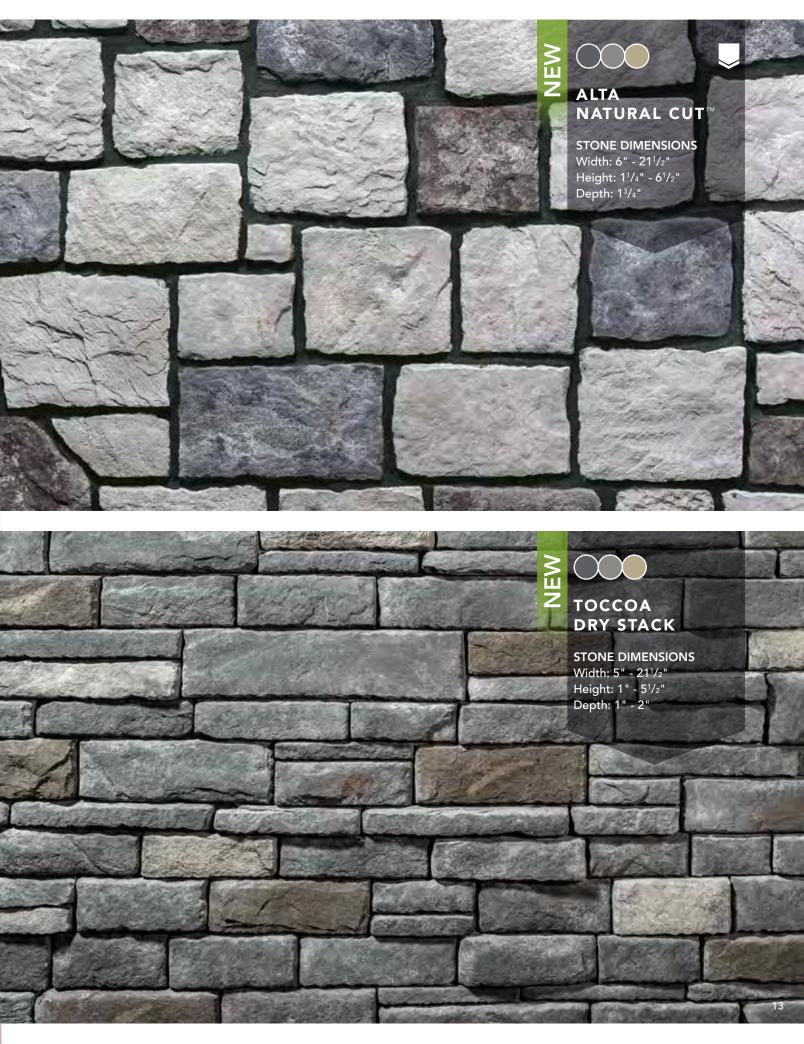
The Shale palette offers a subtle midnight darkness that many homeowners are striving to achieve.



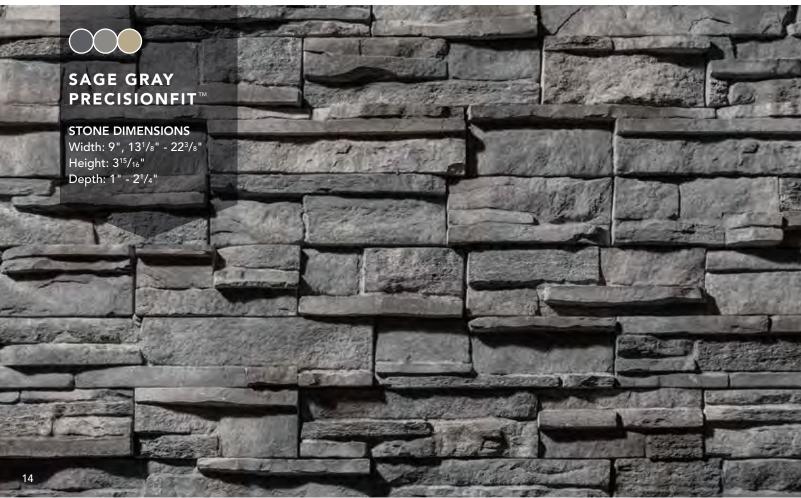






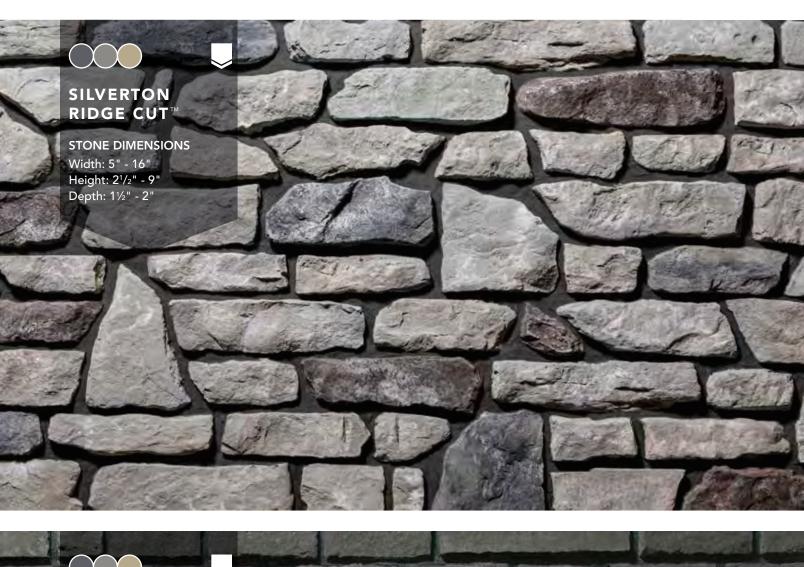


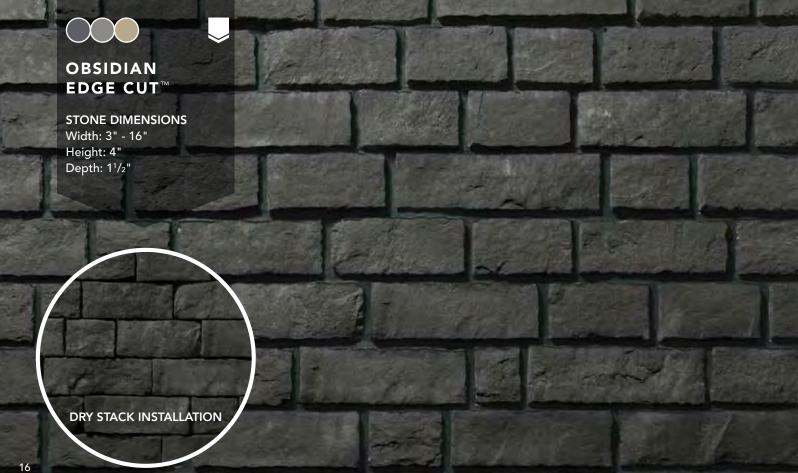




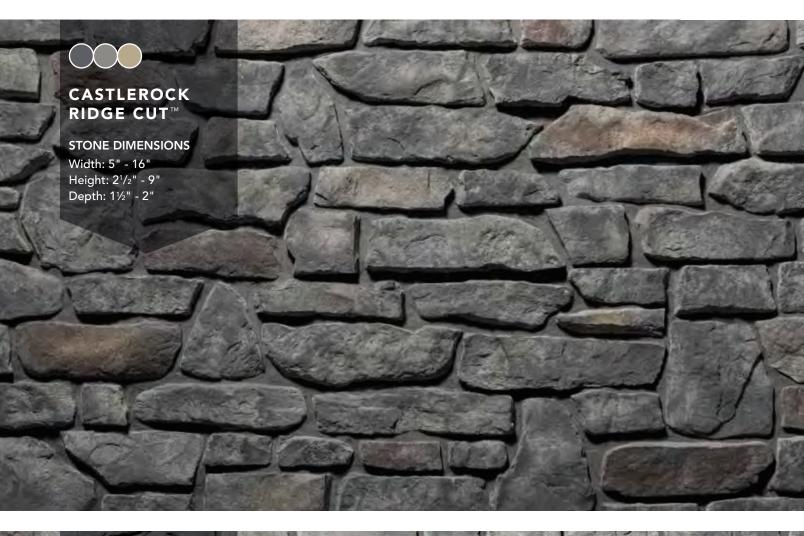


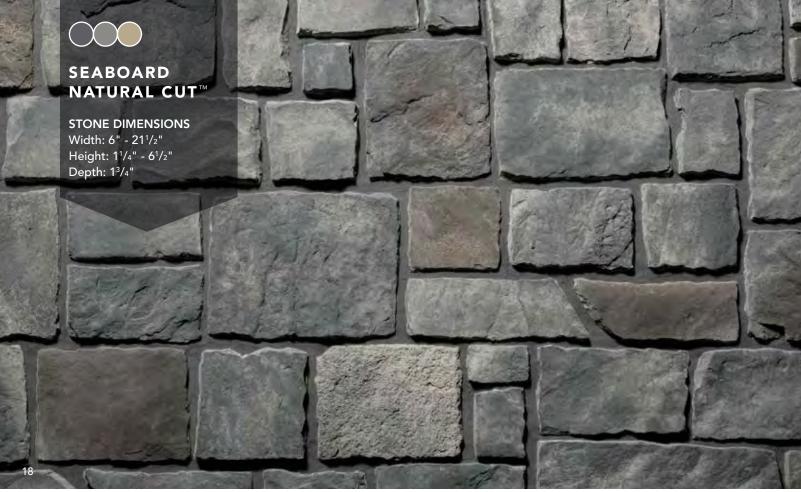


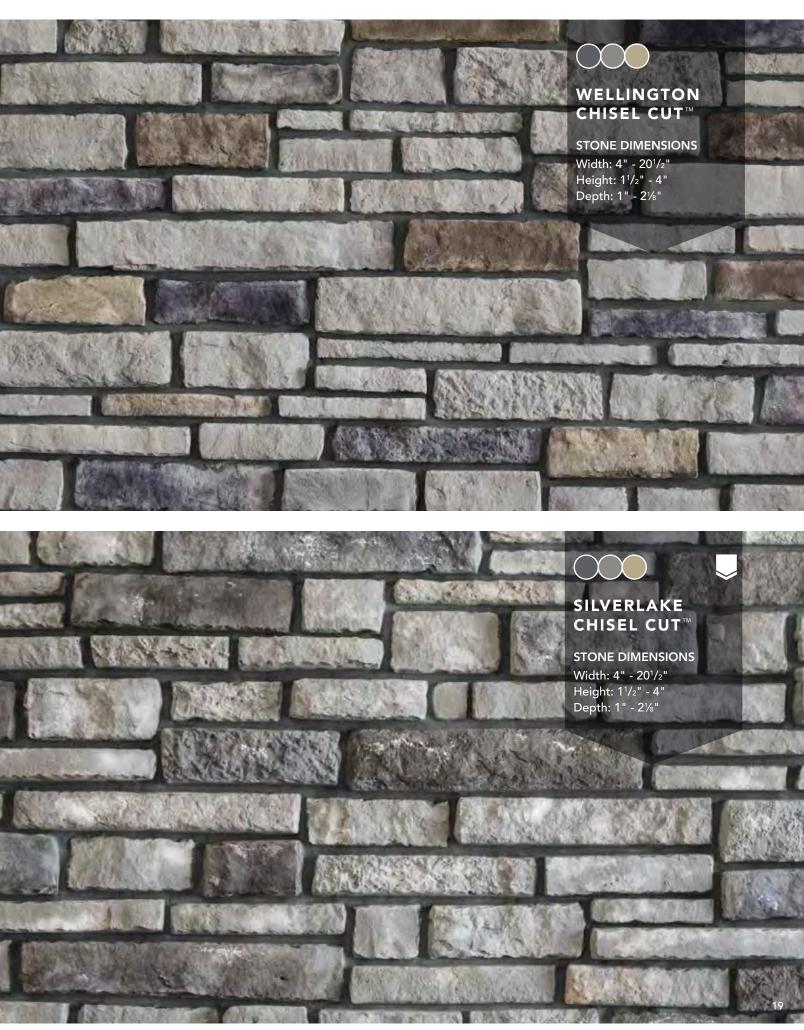


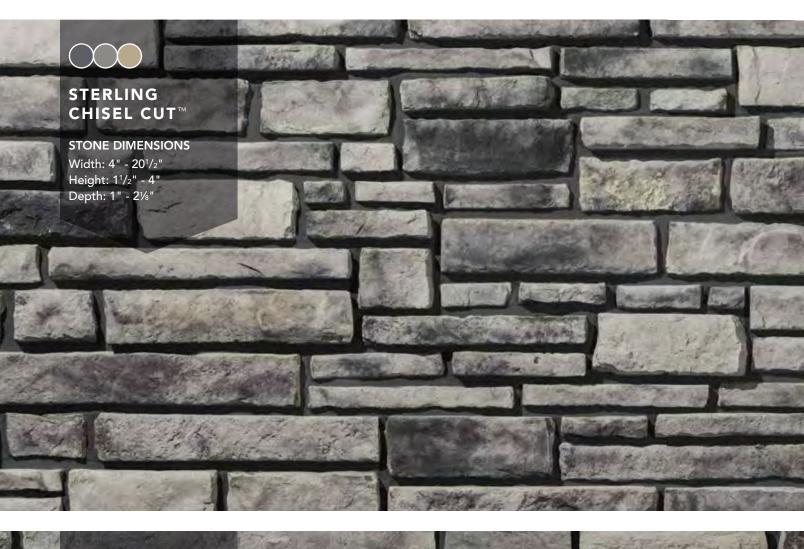












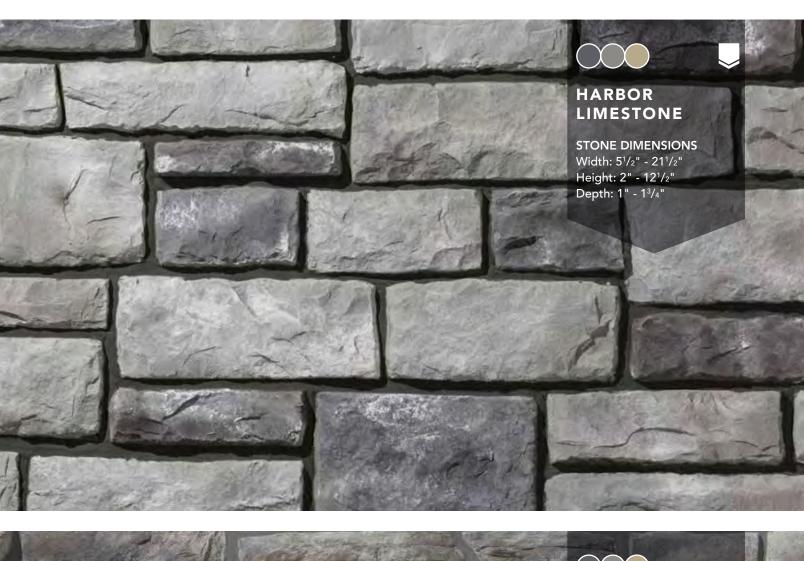




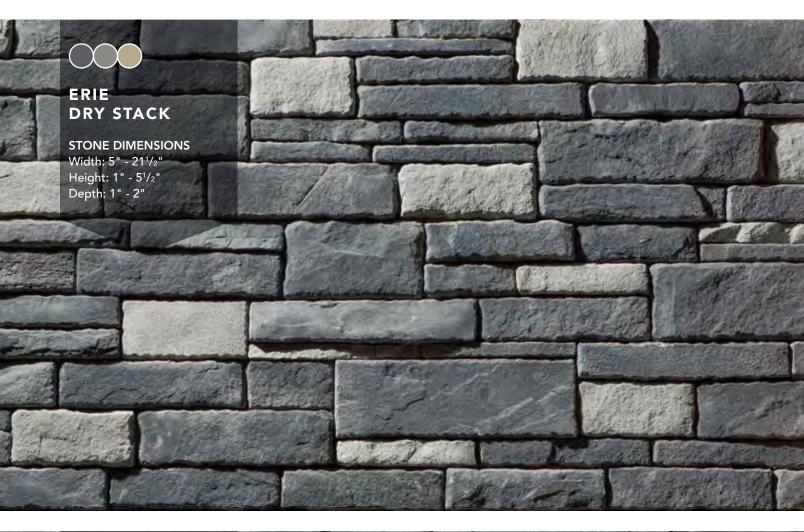


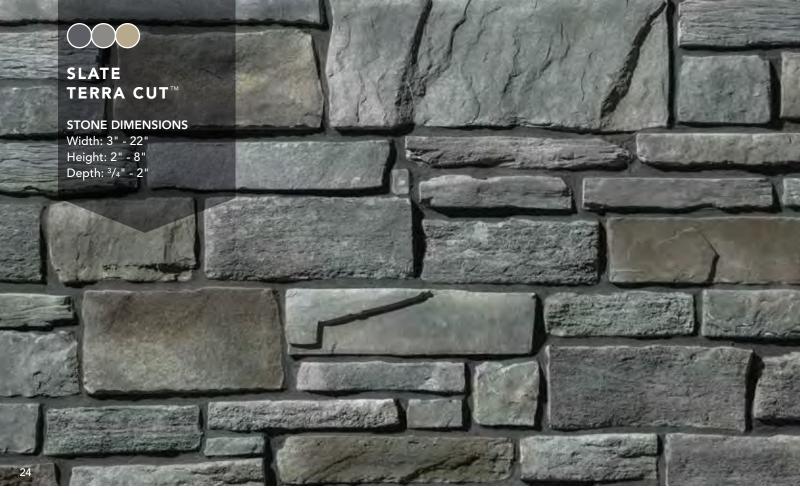
















ProVia's stone collection designs begin with hand-selected stones from unique geographical regions.

## FOSSIL Palette



### **NATURALLY AGED SEPIA SHADES**

The golden browns, grays and beiges of our Fossil palette portray the realism of ancient nature.













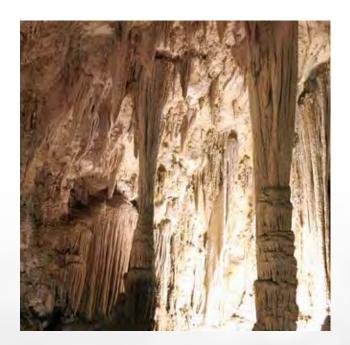






ProVia's stone collections provide vibrant color, natural beauty and realism.





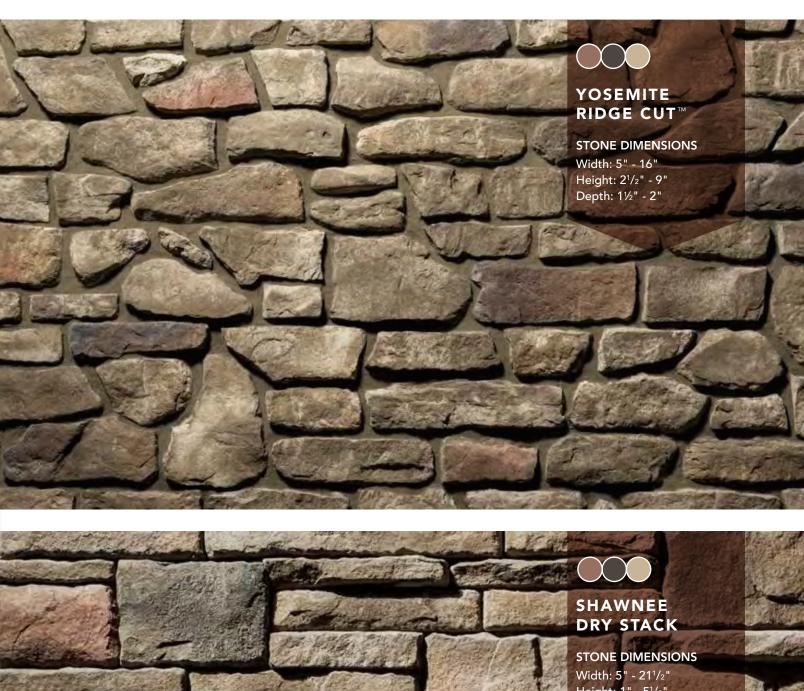
#### ORNATE UNDERGROUND BLUSH

The Cavern palette's rich browns and rustic reds reflect stone found deep within the earth.





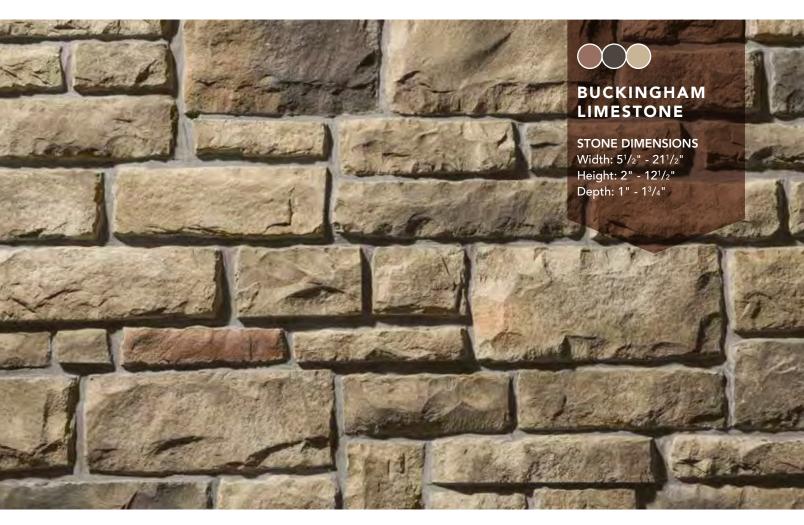


















#### **DELICATE TAWNY COMPLEXION**

With its cool earthtone hues, the soothing look of the Glacier palette can create an appealing design element for many architectural styles.





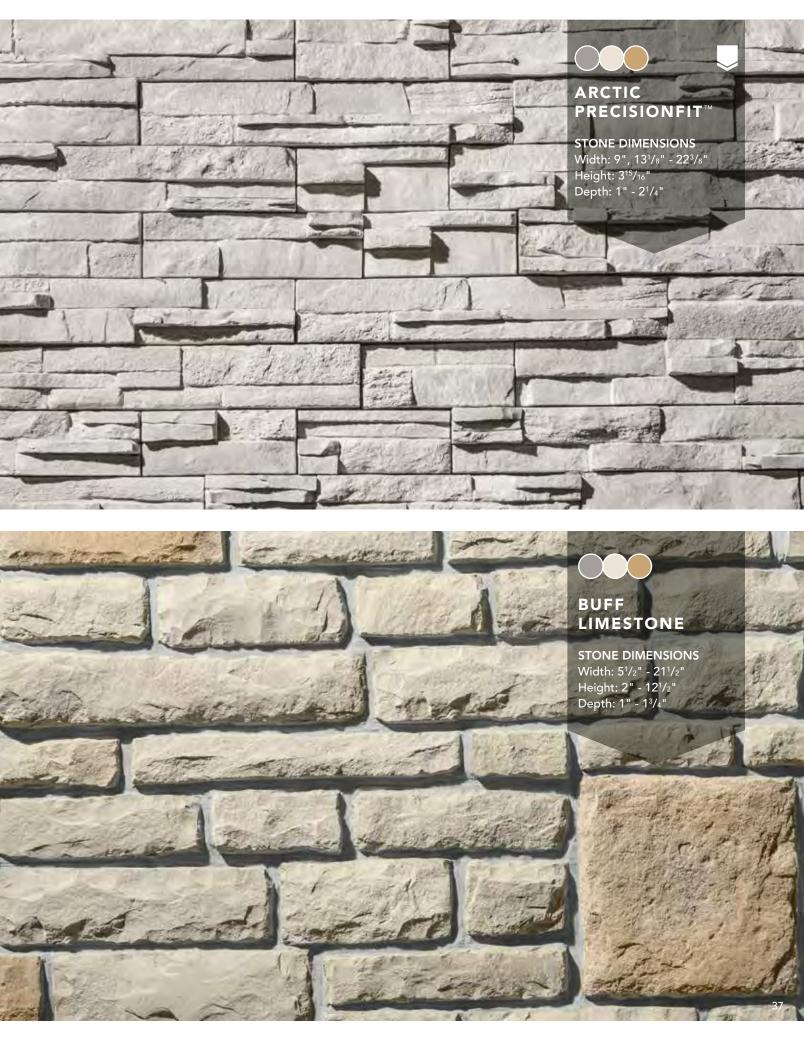






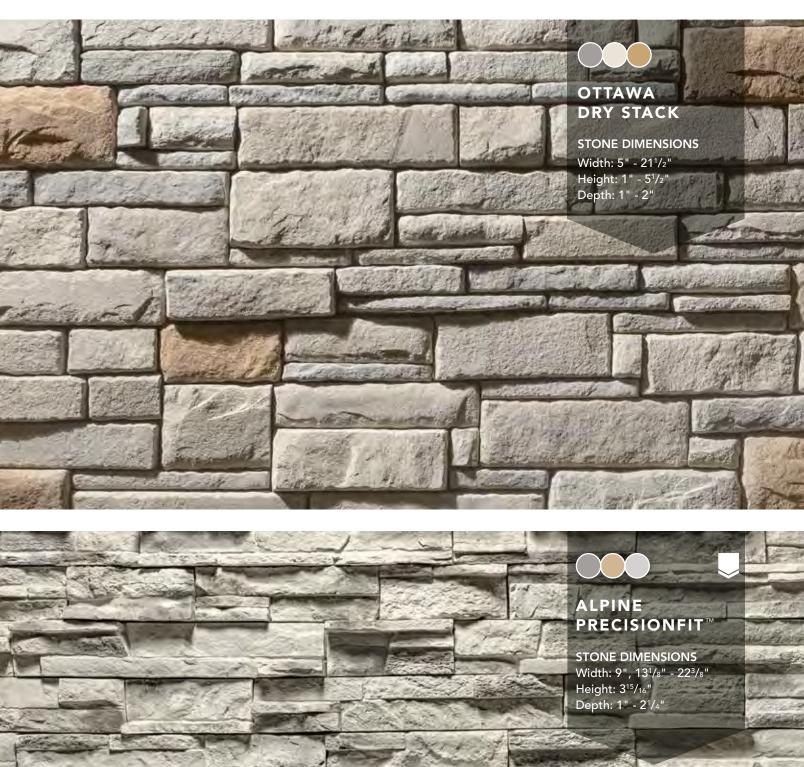




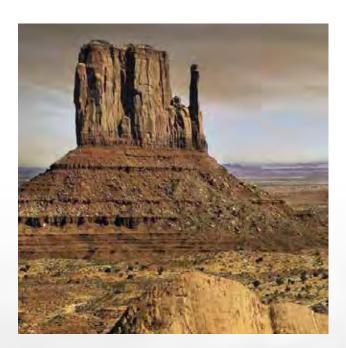












#### **SOPHISTICATED DESERT SOUTHWEST COLORS**

The deep sweltering warm colors of the southwestern desert add that extra design element to heat up the appeal of your home's exterior.





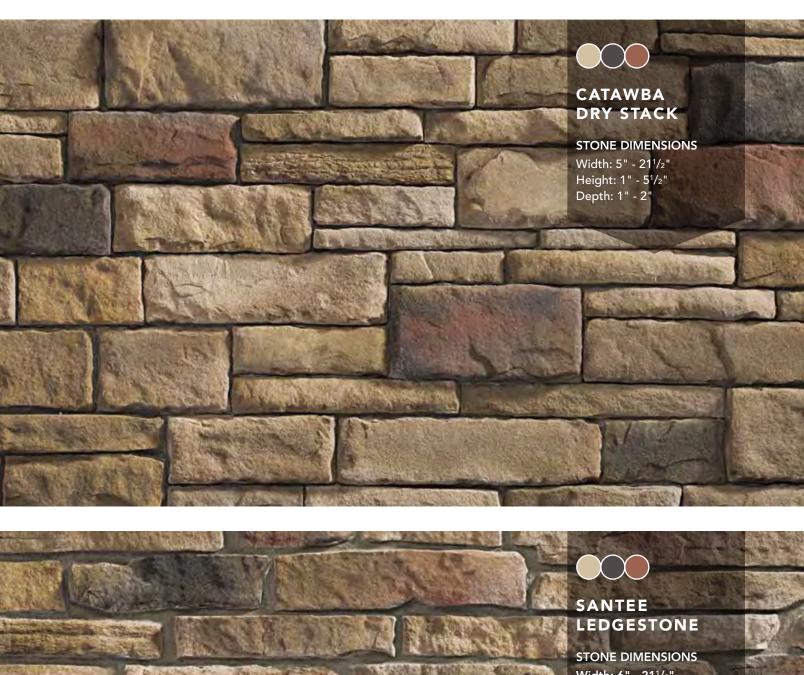








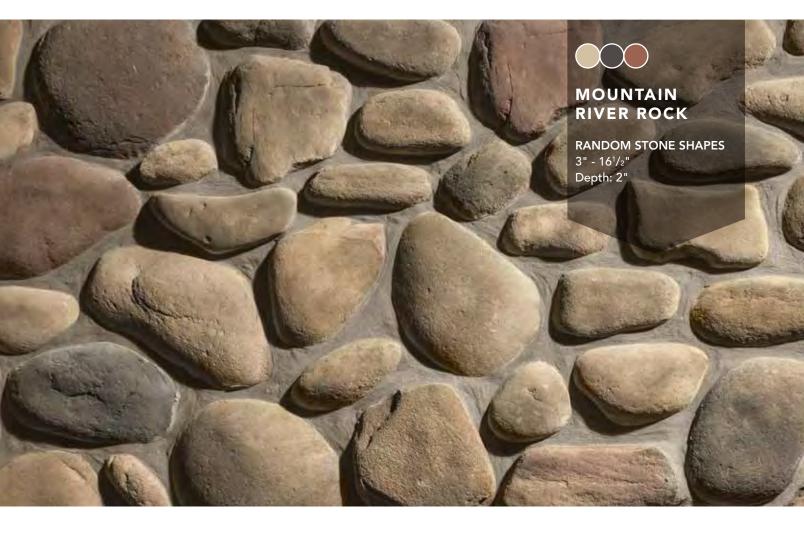








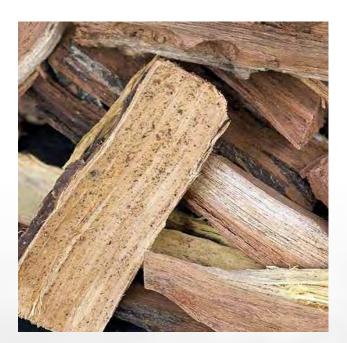






ProVia's stone collections provide design versatility and architectural enhancement.

## MESQUITE Palette



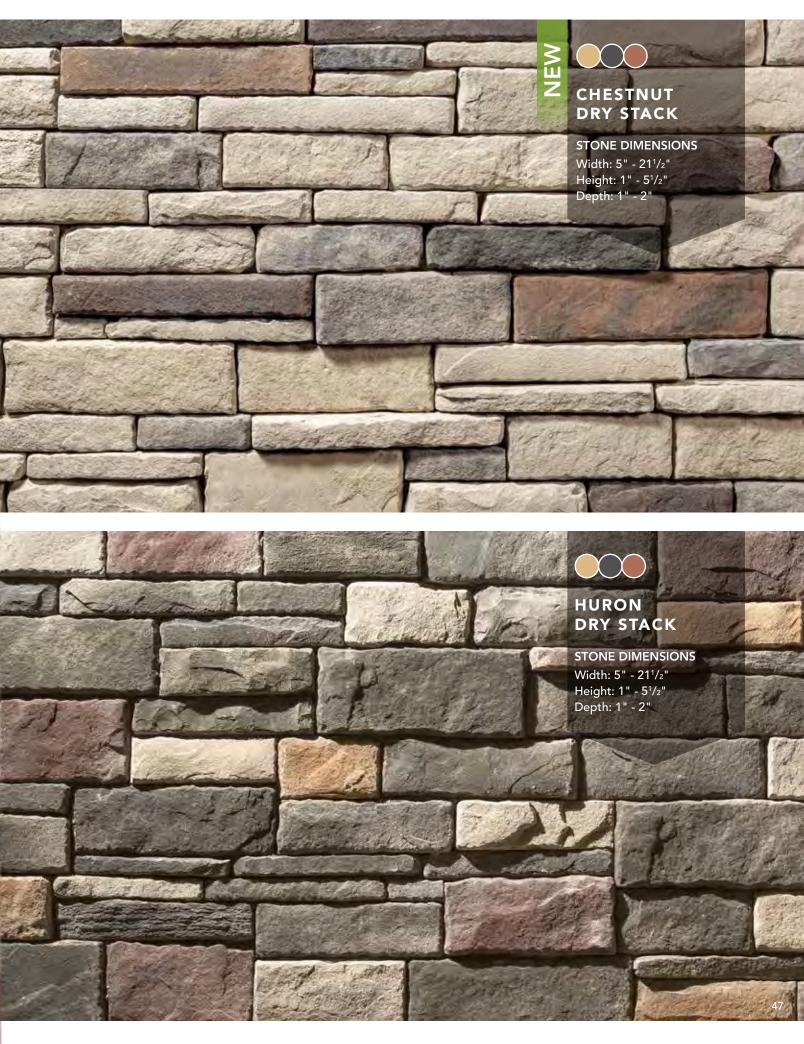
#### **BOLD SMOKEY TONES**

The strong distinctive natural wood base tones of our Mesquite palette give you a taste of the southwest.



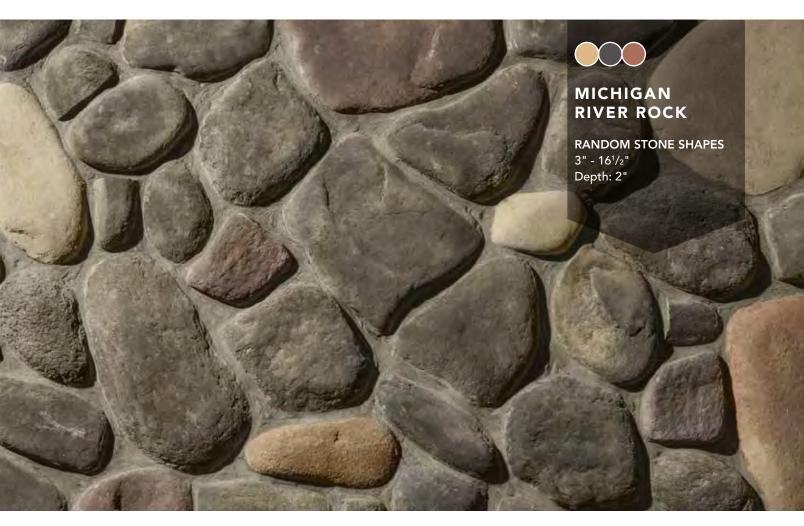


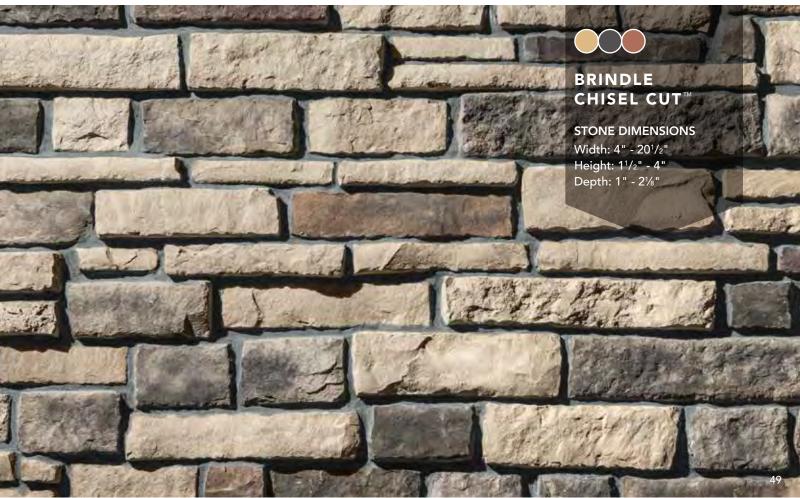
















ProVia's stone is known as a premier, artfully hand-crafted manufactured stone product.

### A FOCUS THAT HAS LED US TO EXACTING STANDARDS

ProVia's manufactured stone products are precisely crafted from a unique blend of shale-based aggregates and strong, durable cement making it 2.5 times stronger than typical manufactured stone.



## DESERT SANDS Palette



### BLONDE HUES OF THE PACIFIC SOUTHWEST

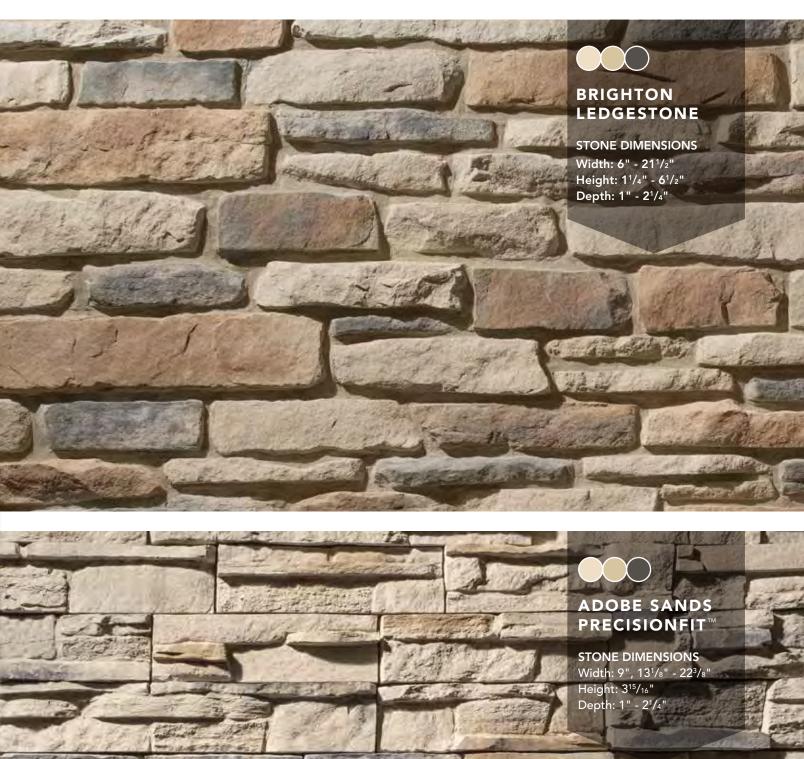
The Desert Sands palette incorporates miles of delicate blonde sand with a hint of mountainous terrain.











ADOBE SANDS
PRECISION FIT\*\*

STONE DIMENSIONS
Width: 9", 131/s" - 22"/s"
Height: 31"/s"
Depth: 1" - 21/4"





## INNOVATION AND QUALITY DESIGNED TO BE A CUT ABOVE.

At ProVia, we focus our attention on every detail that customers value.

Our passion for details drives us to produce the finest in design, coloring, material selection, aesthetic layout, molding, production, packaging, shipping and service. We care about details in ways others won't, and for this, we are known as a premier supplier of artfully hand-crafted manufactured stone.



# SPANISH MOSS Palette



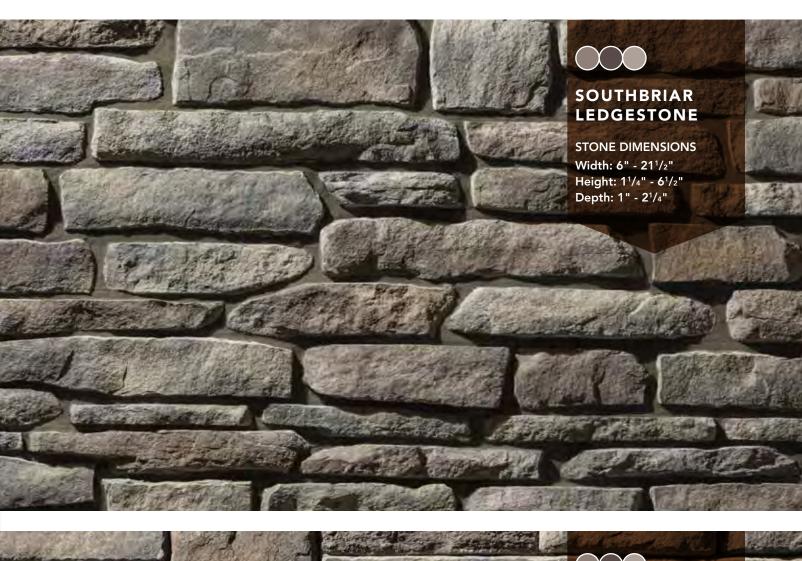
#### **BLUSHES OF THE AMERICAN SOUTH**

Spanish moss grows from southern oak trees and attracts onlooker's attention in a subtle way. This palette is excellent for homeowners looking to complement their bold siding and trim with a more subdued tone that draws attention in a unique way with its tame demeanor.















ProVia's stone collections are a great choice for decorative walls and more.

#### **PROFESSIONAL-CLASS**

#### THE DIFFERENCE BETWEEN STANDARD AND STAND OUT.

providing the best quality manufactured stone products. Our products and methods are tested using ASTM C1670 standards. These tests are completed in accordance with the National Concrete Masonry Association Research and Development Laboratory. Not all manufacturers comply with this third-party endorsement that ensures code compliance, but that is where our professional class products make the difference between standard and stand out.

To learn more details about our stone certifications and technical information, visit provia.com/stone/technology





## TIMBER Palette



#### **COPIOUS WOODLAND TINTS**

The honeyed browns of oak wood, together with the warm flame of rustic orange and ashen gray smoke combine to create the colors of the Timber palette.

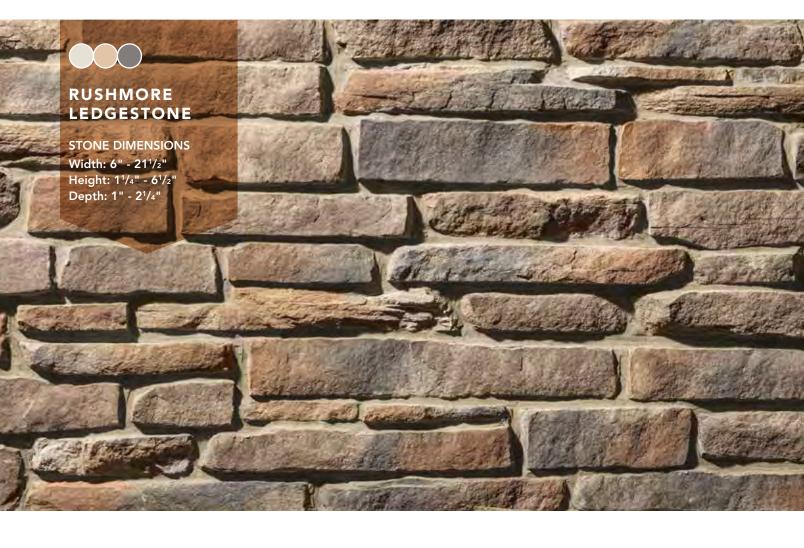














ProVia's stone collections are a great choice for decorative walls and more.

#### BEAUTY THAT IS ENHANCED BY DURABILITY AND REALISM.

Our passion for creating the most beautiful, realistic and long-lasting manufactured stone for homes, architectural structures and accent areas has become our signature. Our desire is to engineer and manufacture stone with beauty enhanced by durability and realism, to create products so close to natural stone, you'll have to turn it over to know it's manufactured.



## Stone by PROFILE

ProVia® is a leading manufacturer of stone products for residential and commercial applications. Artfully crafted and designed to replicate the beauty and elegance of natural stones, each ProVia stone is manufactured for exceptional realism and quality. The result is a product that will reflect its original beauty for years to come. ProVia can help take what you've imagined and bring it to life.

The following pages show examples of how ProVia's stone products have turned dreams into reality for homeowners just like you. ProVia offers 11 distinct stone profiles that offer completely unique looks that will fit any design style.







### RIDGE CUT<sup>TM</sup>

## Deep and contoured

Inspired by the rugged beauty of the landscape and infused with craggy contours for a distinct profile, Ridge Cut manufactured stone is a ProVia exclusive. Square, rectangular, and asymmetrical slabs of various sizes reside together as in nature, with deep cuts, rough surfaces and varied proportions reminiscent of mountain ranges.



Castlerock Shale Color Palette - pg. 18



**Denali** Shale Color Palette - pg. 15



**Silverton** Shale Color Palette - pg. 16



Yosemite Cavern Color Palette - pg. 31



### EDGE CUT™

## Clean and harmonious

Definition and structure are the hallmarks of the Edge Cut manufactured stone profile. Consistent, clean-cut edges and uniform sizes result in a harmonious and coordinated appearance, yet each stone features unique textures and shadow lines for individual character.



Admiral Shale Color Palette - pg. 17



**Beech**Glacier Color Palette - pg. 38



**Obsidian** Shale Color Palette - pg. 12



Glacier Color Palette - pg. 36



Shale Color Palette - pg. 17



### CHISEL CUT™

# Irregular and diverse

Variety is the characteristic of our Chisel Cut stone—this profile combines the structure of predominantly rectangular shapes with irregular depths, diverse sizes, and varied textures, creating a balanced, complementary look with great visual impact. Chisel Cut manufactured stone veneer offers the versatility of either a grouted or dry-stacked application.



**Brindle** Mesquite Color Palette - pg. 49



Cascade Mesa Color Palette - pg. 41



**Olympus** Shale Color Palette - pg. 21



**Silverlake** Shale Color Palette - pg. 19



Sterling Shale Color Palette - pg. 20



Wellington Shale Color Palette - pg. 19



### TERRA CUT™

# Striking and dimensional

Terra Cut manufactured stone embodies the key characteristics of coarse-grained, glacier-worn, striated stones. Large and small slabs intermingle for a cobbled look, and multi-textured, rugged surfaces create striking shadow lines.



Flintridge Shale Color Palette - pg. 20



Frost Shale Color Palette - pg. 22



**Niagara** Shale Color Palette - pg. 15



Rainier Glacier Color Palette - pg. 36



Russet Cavern Color Palette - pg. 32



**Slate** Shale Color Palette - pg. 24



**Summit** Fossil Color Palette - pg. 27





### NATURAL CUT<sup>™</sup>

# Add a touch of old country charm

A ProVia original, this stone veneer profile utilizes slab configurations with irregular sizes and varied textures to re-create the appeal of Old Country architecture. Rugged edges portray a chiseled, uniform look, while the disparate proportions provide a break in the block formations. Add our Natural Cut stone in small doses, like porch columns or entryways, to enhance the visual appeal of your home or make a bold statement with a whole new exterior that emulates the look of a historic mansion or fortress.



**Alta** Shale Color Palette - pg. 13



**Ashworth** Copper Color Palette - pg. 50



**Fernwood** Spanish Moss Color Palette - pg. 58



**Seaboard** Shale Color Palette - pg. 18



**Woodbridge** Mesa Color Palette - pg. 42





### LEDGESTONE

# Irregular and imperfect

Jagged, rough, and random in size and shape, our Ledgestone profile's imperfect surfaces and earthy brown and gray hues are so authentic looking, you'd swear they were quarried naturally. Dramatic shadows between the individual stones of Ledgestone veneer change with the sun's position, giving this style a fluid and striking curb appeal. Dry stacking and grouting can offer even more design options.



**Brighton**Desert Sands Color Palette - pg. 53



**Mystic** Shale Color Palette - pg. 22



Osage Fossil Color Palette - pg. 28



Oxford Shale Color Palette - pg. 23



Mesa Color Palette - pg. 42



Prescot Mesa Color Palette - pg. 41



Rushmore Timber Color Palette - pg. 62



**Saginaw** Mesquite Color Palette - pg. 48



Mesa Color Palette - pg. 43



Spanish Moss Color Palette - pg. 57



**Susquehanna** Cavern Color Palette - pg. 32





### DRY STACK

# Layered and precise

Tastes and trends change, but enduring beauty lasts a lifetime. Dry Stack stone veneer is a collection of carefully selected stone of varying thickness, in an array of hues ranging from earthen grays and charcoals to golden browns and plums. The compact, tightly layered profile and sandblasted visage exude a timeless sophistication. With no grout required, this stacked style fits easily together for a compact appearance.



Catawba Mesa Color Palette - pg. 43



**Chestnut** Copper Color Palette - pg. 47



**Colorado** Timber Color Palette - pg. 61



**Erie** Shale Color Palette - pg. 24



**Huron** Mesquite Color Palette - pg. 47



Lakepointe
Desert Sands Color Palette - pg. 54



Ottawa Glacier Color Palette - pg. 39



Pearl Glacier Color Palette - pg. 35



**Seneca** Fossil Color Palette - pg. 27



**Shawnee** Cavern Color Palette - pg. 31



**Southport** Shale Color Palette - pg. 14



**Toccoa** Shale Moss Color Palette - pg. 13



Whisperwood Spanish Moss Color Palette - pg. 57





### LIMESTONE

## Classic shape and texture

Traditional limestone cladding has been popular for centuries – you might say it's the bedrock of stone veneer. Architectural styles dating back to the colonial period exhibit extensive use of this sedimentary stone. Our Limestone stone veneer collection includes nine chiseled square and rectangular stone profiles, replicated from stones originating in the Midwest, for a simple, classic, and natural look.



**Allegheny** Mesa Color Palette - pg. 44



Amherst Fossil Color Palette - pg. 28



Blue Ridge Shale Color Palette - pg. 25



Buckingham Cavern Color Palette - pg. 33



**Buff** Glacier Color Palette - pg. 37



Harbor Shale Color Palette - pg. 23



Ohio Vintage Glacier Color Palette - pg. 38



Glacier Color Palette - pg. 35





### FIELDSTONE

# Rough and imperfect

Irregular, asymmetrical and unique, the Fieldstone veneer profile takes its inspiration from natural stones deposited by glaciers and found in subsoil. The only constant in this collection is its randomness – straight edges, sharp points and indistinct shapes align beautifully, portraying the rustic charm of a country cottage or Fieldstone retaining wall.



Old Dominion Cavern Color Palette - pg. 33



**Pennsylvania** Mesquite Color Palette - pg. 48



Shenandoah Mesa Color Palette - pg. 44



**Strathmore**Desert Sands Color Palette - pg. 54



**Top Rock** Fossil Color Palette - pg. 29





### RIVER ROCK

### Curved and Fluid

Rounded corners and smooth surfaces characterize our River Rock stone veneer profile. Each stone's countenance appears as if gently polished by a flowing stream, with softened edges and lightly dimpled surfaces. Perfect for bringing the ambiance of calming waters to interior and exterior design.



Michigan Mesquite Color Palette - pg. 49



Mountain Mesa Color Palette - pg. 45





### **PRECISIONFIT**<sup>TM</sup>

# Defined and compact

Contemporary yet classic, our PrecisionFit style features tightly fit rectangular pieces as a precast stone veneer panel system. Rugged textures, varied depths and sizes, and defined shapes create a meticulous stone facing with character and symmetry. PrecisionFit stone wall panels are easily and quickly installed, an ideal option for indoor fireplace surrounds and wall accents.



Adobe Sands Desert Sands Color Palette - pg. 53



Alpine Glacier Color Palette - pg. 39



**Arctic**Glacier Color Palette - pg. 37



**Driftwood** Timber Color Palette - pg. 61



Onyx Shale Color Palette - pg. 21



Sage Gray Shale Color Palette - pg. 14

### STONE TRIM & ACCESSORIES



### THE FINISHING TOUCHES MAKE THE DIFFERENCE

ProVia® offers all the accessories you will need to professionally complete your project. Take advantage of the various shapes, sizes and colors to make a project uniquely yours. Easy to manipulate, easy to install - our trims and accent pieces finish off a design to showcase a project's most beautiful attributes. Consult the color palette sections of this catalog for recommended combinations - or design your own original creation.









### **ADDRESS STONES**

Address stones are a great way to add that final polish and further enhance curb appeal to any project. Available in Gray Limestone or Buff Sandstone. The address stones are made to be mounted horizontally and can accommodate up to 5 numbers that will be painted black, in the Times New Roman font pictured. There is also an optional pinstripe that can be added around the numbers. Please allow 1 to 2 weeks lead time.



**GRAY LIMESTONE** 



**BUFF SANDSTONE WITH PINSTRIPE OPTION** 

Address stones are manufactured out of natural stone. Slight variations in color or veining may occur.

### **COLORS**

















Stone trim and accessories are available in all colors unless otherwise noted.

#### **BLOCKS & SILLS**

STANDARD SHUTTER BLOCK 13½"W x 25%"H x 2½"D (Available in Buff and Gray only)



LARGE SHUTTER BLOCK 127/8"W x 4"H x 2"D (Available in Buff and Gray only)



WATER SILL with DRIP (1" wash) 235/8"W x 3"H x 3"D



#### **HEARTHSTONES\***

19½"W x 19½"L x 1¾"D



\*Hearthstones and half hearthstones are not suitable for foot traffic.

HALF HEARTHSTONE



### WALL & COLUMN CAPS (Not available in White or Charcoal)

#### FLAT WALL CAPS

12"W x 24"L x 21/4"H 14"W x 24"L x 21/4"H 16"W x 24"L x 21/4"H

#### PEAKED WALL CAPS

12"W x 20"L x 23/4"D low / 4"D high (11/4" wash) 14"W x 20"L x 23/4"D low / 4"D high (11/4" wash) 16"W x 20"L x 23/4"D low / 4"D high (11/4" wash)

#### COLUMN CAPS

14"W x 14"L x 27/8"H 22"W x 22"L x 27/8"H 31"W x 31"L x 27/8"H







#### **UTILITY TRIM ACCENTS**

HYDRANT STONE 65/8"W x 71/2"H x 13/4"D 11/2" Diameter Hole



CLASSIC LIGHT TRIM 7½"W x 105/8"H x 13/4"D 4½" Diameter Hole



CLASSIC RECEPTACLE STONE 65%"W x 71/2"H x 13/4"D 23/8"W x 41/8"H opening



### **WINDOW & DOOR TRIM ACCENTS**

ROW LOCKS Large 5½"W x 7½"H x 1¾"D Small 4"W x 5"H x 1¾"D





**TRIM STONE** 6"W x 8"H x 13/4"D



### **KEYSTONES**

Large  $11\frac{1}{2}$ "W x 7"W x 11"H x 2"D Small  $8\frac{7}{8}$ "W x 6"W x 8"H x  $1\frac{3}{4}$ "D



#### **CORNERS**

90° corners are available in all color palettes.



RIDGE CUT™
H: 2½" - 6"
D: 1½" - 3½"
Long Legs: 9" - 10"
Medium Legs: 7" - 8"
Short Legs: 4½" - 6"



EDGE CUT™

H: 4"

D: 1½" - 2½"

Long Legs: 7½" - 8¾"

Short Legs: 5" - 6½"



CHISEL CUT™
H: 1½" - 4"
D: 1" - 2½"

Long Legs: 9½" - 10¼"

Medium Legs: 7" - 8¾4"

Short Legs: 4" - 6½"



TERRA CUT™
H: 2" - 8"
D: 3/4" - 2"
Long Legs: 81/2" - 91/2"
Medium Legs: 5" - 61/2"
Short Legs: 2" - 21/2"



NATURAL CUT™ H: 1½" - 6½" D: 1¾" Long Legs: 4" - 9" Short Legs: 1¾" - 2½"



LEDGESTONE
H: 1½" - 6½"
D: 1" - 2½"
Long Legs: 6½" - 10"
Medium Legs: 5½" - 7"
Short Legs: 1½" - 2½"



DRY STACK
H: 1" - 5½"
D: 1" - 2"

Long Legs: 9" - 10½"

Medium Legs: 5½" - 6½"

Short Legs: 1½" - 2¼"



FIELDSTONE
H: 3" - 161/4"
D: 1" - 11/2"
Long Legs: 6" - 10"
Short Legs: 1" - 2"



RIVER ROCK
H: 3" - 161/2"
D: 2"
Long Legs: 51/2" - 9"
Short Legs: 3/4" - 3"



PRECISIONFIT™
H: 3<sup>15</sup>/16"
D: 1" - 2<sup>1</sup>/4"
Long Legs: 8<sup>1</sup>/2"
Medium Legs: 5<sup>1</sup>/2"
Short Legs: 2"



LIMESTONE
H: 2" - 12½"
D: 1" - 1¾"
Long Legs: 9" - 10"
Medium Legs: 5½" - 6½"
Short Legs: 2"



### GROUTING TECHNIQUES



### A SMALL DETAIL THAT CAN DRAMATICALLY CHANGE THE CHARACTER OF STONE

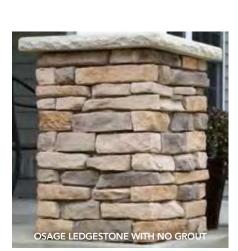
Grout truly brings your stonework together. With traditional grouting methods, it is the grout that fills the voids between stones. Grout also plays an important part in the overall visual appearance of your finished stonework.

Selecting the type, size and color of the stone is only part of the customization process. You can select from several different grouting styles to further create the perfect look for your home.



The most common grout technique is a **standard or raked joint**. This is what you typically see with brickwork, for example. The grout is evenly applied around the edge of each stone or brick. When finished,

the grout appears as a recessed even layer, filling the gaps between stones and bricks. This is a classic, traditional technique that provides timeless beauty.





For a more old-world look, choose **overgrouting**. This technique uses a much heavier grout seam. Depending on the look you want, the grout can be even with or extend beyond the face of the stone, rather than being recessed like the standard

grout technique. Grout may even partially cover the face of the stone. The overgrout technique is especially popular with larger, irregularly shaped stones.



Many homeowners now choose the **dry stack** style of stonework, which is actually groutless.

Mortar is used behind the stone to secure it in place, but there is no grout visible between the stones. This gives the work a very natural, casual appearance.

It appears as though the stones are simply stacked on top of one another. Dry stacked applications are not recommended where freeze/thaw is common. Consult with your Stone Mason regarding dry stack applications in your specific region and always refer to ICPI-NCMA guidelines for details in these types of installations.

All of ProVia's stone has a natural, ageless beauty. You can fine-tune that beauty by selecting the grouting technique that best matches your design goals. The ability to color or tint grout provides you with additional flexibility to create exactly the look you have in mind. See page 84 for more information on designing with grout colors.

Whether you want to project a classic, rustic or contemporary look, there is a grout technique available to fulfill your vision. Unlimited options give you the freedom to create your unique canvas in stone.





### LIMITLESS OPTIONS



### **BLENDING STYLES AND COLORS**

For those creative individuals, we offer the ability to mix and match stone groupings to form a completely new look. Design for a natural setting, a special gathering area of your home or yard and even your furnishings or other exterior elements to create that distinctively unique look.







### STONE VERSATILITY

Go for a unique look to distinguish your next project. We offer the ability to beautifully mix and match two or more collections to form a completely different look. At ProVia, we can recommend mixes of stones based on our extensive years of experience or create your own look. You're limited only by your imagination.









# HOW LIGHTING AFFECTS THE WAY YOU SEE COLOR



### **EXTERIOR APPLICATIONS**

Choosing the color of stone for your home's exterior is important to you. Making the right color choice can increase curb appeal and the value of your home.

As you look at all the different styles and colors of ProVia's stone products, it is important to factor in lighting when making your choice. Daylight, or more specifically, direct sunlight versus indirect sunlight, impacts how color is perceived.



In the image above, notice how the direct sunlight has a dramatic affect on the color of the stone. Direct sunlight can also create dramatic shadow lines providing increased visual appeal.



As you look at the stone colors in the shaded parts of the home, it begins to take on a completely different look and feel. Colors become less vivid creating a softer, more subtle look. Shadow lines are reduced and sometimes eliminated.

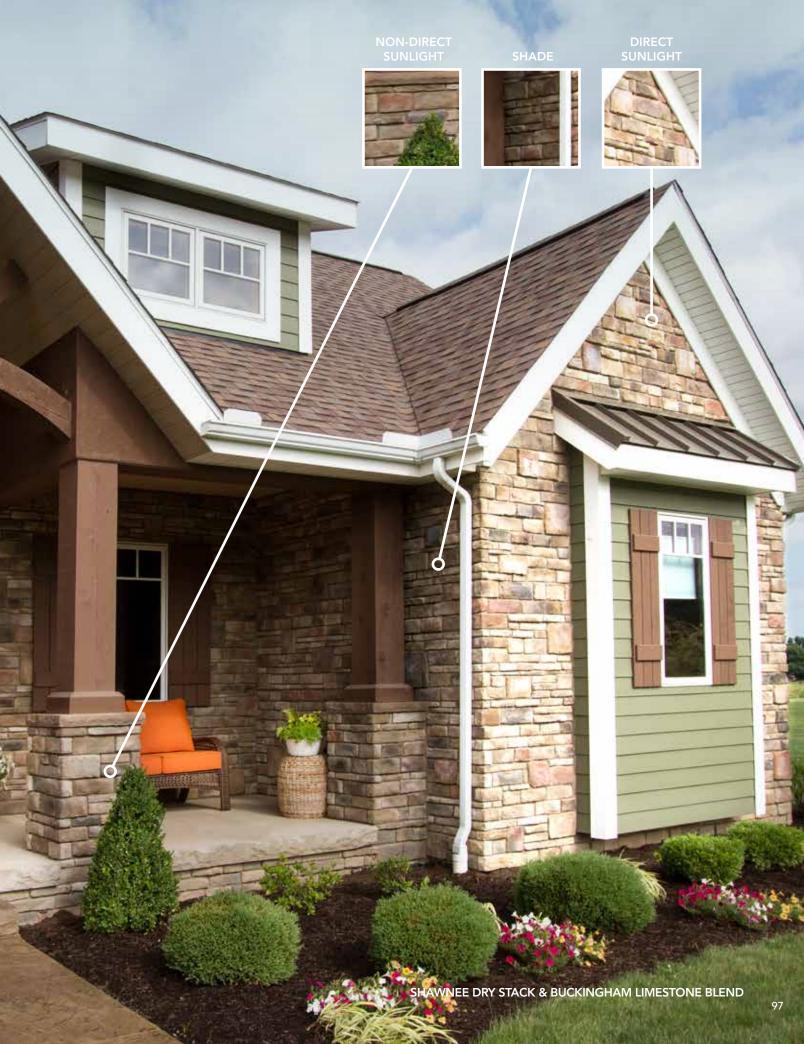


### INTERIOR APPLICATIONS

ProVia's stone products can also be installed on the interior of your home. Fireplaces, kitchens, family room walls...our diverse selection of stone profiles and colors can create pleasant, welcoming atmospheres within the walls of your home.

Color is affected by the lighting inside your home, and lighting can have a tremendous impact on how you see color, as shown in the picture above. Light reflected from painted walls, stained wood, and colored carpeting, for example, can provide dramatic color shifts that can make the stone color appear different. Thus, creating an impressive atmosphere within your home.

When choosing your ProVia stone products for exterior or interior purposes, we encourage you to choose carefully, and look at our colors within the environments they will be installed in. This will provide you with a truer representation of what you can expect to see with your finished project.



### PROFESSIONAL INSTALLATION FAQ

#### FOR YEARS OF GUARANTEED BEAUTY

#### Q: Will my stone fade once installed?

**A:** Some color change can be expected following installation. See page 7 for more information about the natural curing process.

#### Q: How should I prep my doors and windows?

A: Make sure all openings are properly flashed before applying stone. This prevents water seepage from going under the application which will cause it to fail. Visit the MVMA website at www.masonryveneer.org for more information.

#### Q: Do I have to use grout?

A: Your stone does not have to be grouted as long as the installation is in an area where freeze/ thaw is not common. When installing a dry stack application always refer to ICPI-NCMA guidelines.

#### Q: Can I use Hearthstones as pavers?

A: No, Hearthstones are not approved for foot traffic.

### Q: Do you provide products for overhead installation (ceilings, overhangs, etc. with one surface adhesion)?

**A:** Consult with your Stone Mason and current ICPI-NCMA guidelines for details in these types of installations.

### Q: How close to the ground can these stones be installed?

A: The stone should be installed no closer than 4" to the final grade or 2" to a hard surface (sidewalk, driveway, etc.)

#### Q: How should I clean my stone?

A: Visit our Stone Installation page at provia.com to view our video on proper cleaning procedures. Do not use power washers or harsh chemicals on or around ProVia's stone products as damage may occur.

### Q: Will I need anything besides stone flats and corners to finish my project?

**A:** Yes. When there are transitions, etc., be sure to ask about trim and architectural accessories to give your project a polished and complete look (see pages 88-90 in this catalog for details).

### Q: Can I only use one kind of stone?

**A:** Not at all, See pages 94 & 95, or ask about our custom mixed stone applications when creating unique looks.

#### Q: What is the warranty on my stone?

**A:** ProVia's stone products carries a Lifetime Limited Warranty against faulty manufacturing process or defective materials as follows:

The installation must be in compliance with the applicable specifications and requirements and the stone subjected only to normal exposure and use. ProVia guarantees its stone products against chipping, flaking, unsightly discoloration or any other serious deterioration. Warranty coverage is limited to replacement or repair of defective materials only and does not cover labor to remove or replace materials. Warranty coverage is limited to the original purchaser. The manufacturer will not be liable for any damage or defects due to misuse, building movement, installation, acts of God, fire or any other cause beyond the manufacturer's control. For the most current information, please visit the warranty section of our website at: provia.com/warranty.

### **MULTI-FAMILY**

Our complete portfolio of exterior building products and services makes it easy for professionals to do business with us. At ProVia®, we care for details in ways others won't and that is evident in every product we manufacture including our full line of:

- Manufactured Stone and Accessories
- Vinyl and Insulated Siding
- Energy Efficient Steel and Fiberglass Entry Door Systems
- Thermally Efficient Vinyl Windows
- Vinyl Exterior + Real Wood Interior Windows
- And, the best glazing packages available on the market

ProVia is leading the way in the Multi-Family Market in quality and service for builders, contractors and architects all across the country. Our custom capabilities along with our ability to meet industry specs set us apart from the competition. For your next project, let us take care of the details for you. Experience easy. Experience ProVia. Visit our website's professional section at: provia.com/professionals.





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### **DISCOVER MORE**

#### **WEBSITE**

ProVia.com makes it easy to explore and compare numerous door, window, siding, stone or roofing options in a straightforward, interactive way. Configure a door or window, visualize products on your home, explore color palettes, and learn about different architectural styles—all from our innovative Design Center. Save your favorite products, colors, photos or ideas throughout the site into your own ProVia portfolio for reference any time and share them across your favorite social media platforms.



#### **VISUALIZER**

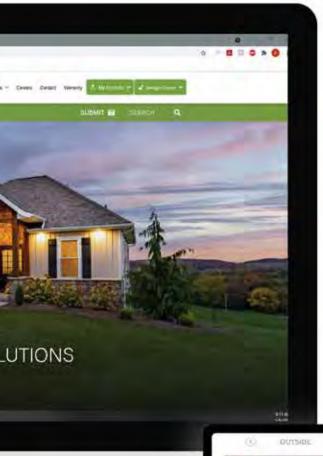
Let your imagination run free with this exterior home design tool. Select from a library of existing home styles or upload a photo of your own home.

In a few easy steps, update your siding color, add stone or metal roofing, configure windows, or create a one-of-a-kind entry door system.

Looking for professionally inspired color and product palettes? Apply one of our pre-selected Designer Collections to create a curb-appealing look. 

▼





### **APP**

Use the ProVia app to configure doors and windows or select from an extensive collection of vinyl siding, manufactured stone and metal roofing styles.

#### **FEATURES**

Door and Window Configuration

Vinyl Siding Profiles, Colors and Accessory Accents

Manufactured Stone Styles, Color Palettes and Grout Options

Metal Roofing Profiles, Trims and Colors

Videos, Photo Galleries and Catalogs

ProVia Dealer Locator





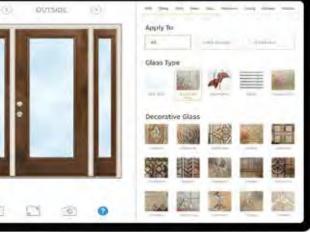
#### **SOCIAL MEDIA**

We love seeing how you apply our products to your  $\nabla$  home. Please share your photos with us.













"To serve, by caring for details in ways others won't." It's not just our mission, but a way of letting our light shine every day at ProVia®. We continually strive to put these words into action by providing unmatched quality and service. The P-icon symbolizes each employee's commitment to devoting the utmost care, pride and quality into each building product we manufacture...it's The Professional Way.



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